



SECTION 75 – AIRPORT BEACONS (FAA L-101, AND L-103)

75-1 GENERAL

The Contractor shall perform all work required by the plans and specifications for construction of airport beacons in accordance with the Standard Specifications, except as specified otherwise in FAA Specification Item L-101 and 103, as included and modified hereafter, and as shown on the Plans.

It shall also include all mandreling, installation of pulling rope, conduit fittings, capping, and the testing of the installation as a completed, operational system, to the satisfaction of the Owner and Engineer. The Contractor shall protect the existing pavement and utilities from damage by use of any equipment with tracks, stabilization feet, hydraulic fluids, etc., during the construction of this item.

ITEM L-101 AIRPORT ROTATING BEACONS

DESCRIPTION

101-1.1 This item shall consist of furnishing and installing airport rotating beacons. This work shall include the mounting, leveling, wiring, painting, servicing, and testing of the beacon and all materials and incidentals necessary to place the beacons in operating condition as a completed unit to the satisfaction of the Engineer. This item shall include a mounting platform if specified in the plans.

EQUIPMENT AND MATERIALS

101-2.1 GENERAL.

a. Airport lighting equipment and materials covered by Federal Aviation Administration (FAA) specifications shall be certified and listed under Advisory Circular (AC) 150/5345-53, Airport Lighting Equipment Certification Program.

b. All other equipment and materials covered by other referenced specifications shall be subject to acceptance through manufacturer's certification of compliance with the applicable specification when requested by the Engineer.

c. Manufacturer's certifications shall not relieve the Contractor of the Contractor's responsibility to provide materials in accordance with these specifications and acceptable to the Engineer. Materials supplied and/or



installed that do not materially comply with these specifications shall be removed, when directed by the Engineer and replaced with materials, which do comply with these specifications, at the sole cost of the Contractor.

d. All materials and equipment used to construct this item shall be submitted to the Engineer for approval prior to ordering the equipment. Submittals consisting of marked catalog sheets or shop drawings shall be provided. Submittal data shall be presented in a clear, precise and thorough manner. Original catalog sheets are preferred. Photocopies are acceptable provided they are as good a quality as the original. Clearly and boldly mark each copy to identify pertinent products or models applicable to this project. Indicate all optional equipment and delete non-pertinent data. Submittals for components or electrical equipment and systems shall identify the equipment for which they apply on each submittal sheet. Markings shall be boldly and clearly made with arrows or circles (highlighting is not acceptable). Contractor is solely responsible for delays in project accruing directly or indirectly from late submissions or resubmissions of submittals.

e. The data submitted shall be sufficient, in the opinion of the Engineer, to determine compliance with the Contract Documents plans and specifications. The Contractor's submittals shall be neatly bound. The Engineer reserves the right to reject any and all equipment, materials or procedures, which, in the Engineer's opinion, does not meet the system design and the standards and codes, specified herein.

f. All equipment and materials furnished and installed under this section shall be guaranteed against defects in materials and workmanship for a period of at least twelve (12) months from final acceptance by the Owner. The defective materials and/or equipment shall be repaired or replaced, at the Owner's discretion, with no additional cost to the Owner.

101-2.2 BEACON. *The beacon shall meet the requirements of AC 150/5345-12, Specification for Airport Beacons.*

101-2.3 PANEL BOARDS AND BREAKERS. *Panel boards and breakers shall conform to the requirements of Fed. Spec. W-P-115.*

101-2.4 WEATHERPROOF CABINETS. *The weatherproof cabinets shall conform to National Electrical Manufacturers Association Standards and shall be constructed of steel not less than No. 16 USS gauge.*

101-2.5 WIRE. *Wire in conduit rated up to 5,000 volts shall conform to AC 150/5345-7, Specification for L-824 Underground Electrical Cable for Airport Lighting Circuits for Rubber Insulated Neoprene Covered Wire, or Fed. Spec. J-C-30, Type RHW, for rubber insulated fibrous covered wire. For ratings up to*



600 volts, the thermoplastic wire conforming to Fed. Spec. J-C-30, Types TW, THW, and THWN, shall be used. The wires shall be of the type, size, number of conductors, and voltage shown in the plans or in the proposal.

101-2.6 CONDUIT. Rigid steel conduit and fittings shall conform to the requirements of Underwriters Laboratories Standard 6, 514, and 1242.

101-2.7 PAINT.

a. Priming paint for ungalvanized metal surfaces shall be a high solids alkyd primer conforming to TT-P-664D.

b. Priming paint for galvanized metal surfaces shall be zinc dust-zinc oxide primer paint conforming to MIL-DTL-24441/19B. If necessary, add not more than ½ pint (0.06 liter) of turpentine to each gallon (liter).

c. Orange paint for the body and the finish coats on metal and wood surfaces shall consist of a ready-mixed non-fading paint meeting the requirements of Fed. Spec. TT-E-489. The color shall be in accordance with Federal Standard 595, Aviation Gloss Orange Number 12197.

d. White paint for body and finish coats on metal and wood surfaces shall be ready-mixed paint conforming to the Master Painter's Institute, Reference #9, Exterior Alkyd, Gloss, VOC Range E2.

e. Priming paint for wood surfaces shall be mixed on the job by thinning the above-specified orange or white paint with ½ pint (0.06 mm) of raw linseed oil to each gallon (liter).

CONSTRUCTION METHODS

101-3.1. PLACING THE BEACON. The beacon shall be mounted on a beacon tower, platform, or building roof as shown in the plans.

101-3.2 HOISTING AND MOUNTING. The beacon shall be hoisted to the mounting platform by using suitable slings and hoisting tackle. Before fastening the beacon to the mounting platform, the mounting holes shall be checked for correct spacing. Beacon base or mounting legs shall not be strained or forced out of position to fit incorrect spacing of mounting holes. The beacon base shall be raised first, set in position, and bolted in place. The drum shall then be raised and assembled to the base.

101-3.3 LEVELING. After the beacon has been mounted in place, it shall be accurately leveled following manufacturer's instructions. The leveling shall be



checked in the presence of the Engineer and shall be to the Engineer's satisfaction.

101-3.4 SERVICING. *Before placing the beacon in operation, the Contractor shall check the manufacturer's manual for proper servicing requirements. Follow the manufacturer's servicing requirements for each size beacon.*

101-3.5 BEAM ADJUSTMENT. *After the beacon has been mounted and leveled, the elevation of the beams shall be adjusted. The final beam adjustments shall be made at night so that results can be readily observed. The beams shall be adjusted to the elevation directed by the Engineer or as shown in the plans, except that, in no case shall the elevation of the beams be less than 2 degrees above the horizontal.*

101-3.6 BEACON MOUNTING PLATFORM. *Where the beacon is to be mounted at a location other than the beacon tower and where a special mounting platform is required, the construction of this mounting platform and any necessary lightning protection equipment shall be in accordance with the details shown in the plans.*

101-3.7 WIRING. *The Contractor shall furnish all necessary labor and materials and shall make complete above ground electrical connections in accordance with the wiring diagram furnished with the project plans. The electrical installation shall conform to the requirements of the latest edition of National Fire Protection Association, NFPA-70, National Electric Code.*

Copies of the National Electric Code may be obtained from the National Fire Protection Associations, Inc., One Batterymarch Park, Quincy, Massachusetts 02269.

If underground cable for the power feed from the transformer vault to the beacon site and duct for this cable installation is required, the cable, ground rods and duct shall be installed in accordance with and paid for as described in [Specification Sections 69 and 71 \(FAA Item L-108, Underground Power Cable for Airports, and Item L-110, Airport Underground Electrical Duct Banks and Conduit\)](#).

Unless otherwise specified, the Contractor shall connect the tell-tale relay mechanism in the beacon to energize the tower obstruction light circuit when failure of the beacon service (primary) lamp occurs.

If lightning protection is specified in the plans or proposal as a part of this item, it shall be installed in accordance with 103-2.3 in Item L-103, Airport Beacon Towers.



101-3.8 PANEL AND CABINET. Unless otherwise specified, the Contractor shall furnish and install at the top of the beacon tower or mounting platform a circuit-breaker panel consisting of four 15-ampere breakers mounted in a weather-proof cabinet to provide separate protection for the circuits to the beacon lamps, motor, obstruction lights, and other equipment. The cabinet shall be located on the side of the beacon platform, as directed by the Engineer.

101-3.9 CONDUIT. All exposed wiring shall be run in not less than $\frac{3}{4}$ inch (19 mm) galvanized rigid steel conduit. No conduit shall be installed on top of a beacon platform floor. All conduit shall be installed to provide for drainage. If mounted on a steel beacon tower, the conduit shall be fastened to the tower members with “wraplock” straps, clamps, or approved fasteners, spaced approximately 5 feet (150 cm) apart. The conduit shall be fastened to wooden structures with galvanized pipe straps and with galvanized wood screws not less than No. 8 or less than 1- $\frac{1}{4}$ inches (31 mm) long. There shall be at least two fastenings for each 10-foot (3 m) length.

~~**101-3.10 BOOSTER TRANSFORMER.** If shown in the plans or specified in job specifications, a booster transformer to compensate for voltage drop to the beacon shall be installed in a suitable weatherproof housing under or on the tower platform or at the base of the tower. The installation shall be as indicated in the plans and described in the proposal. If the booster transformer is required for installation remote from the beacon, it shall be installed in accordance with and paid for [—].~~

~~**101-3.11 PHOTOELECTRIC CONTROL.** If shown in the plans or specified in job specifications, the Contractor shall furnish and install an automatic control switch at the location indicated in the plans. The switch shall be a photoelectric type. It shall be a standard commercially available unit that will energize when the northern sky illuminance falls below 60 footcandles (645.8 lux) but before reaching a level of 35 footcandles (367.7 lux). The photoelectric switch should de-energize when the northern sky illuminance rises to a level of not more than 60 footcandles (645.9 lux). It shall be installed, connected, and adjusted in accordance with the manufacturer's instructions.~~

101-3.12 OBSTRUCTION LIGHTS. Unless otherwise specified, the Contractor shall install on the top of the beacon tower or mounting platform two L-810 obstruction lights on opposite corners. These lights shall be mounted on conduit extensions to a height of not less than 4 inches (100 mm) above the top of the beacon. They shall be connected in series into the tell-tale circuit with the necessary relay and wiring connections.

101-3.13 PAINTING. If construction of a wooden mounting platform is stipulated in the proposal as part of this item, all wooden parts of the platform shall be given one priming coat of white or aviation-orange paint after



fabrication but before erection and one body and one finish coat of aviation-orange paint after erection. Steel mounting platforms shall be given one priming coat of corrosion-inhibiting primer before erection and one body and one finish coat of aviation-orange paint after erection. All equipment installed under this contract and exposed to the weather shall be given one body and one finish coat of aviation-orange or white paint as required. This shall include beacon (except glass surfaces), beacon base, breaker cabinet, all conduit, and transformer cases. It shall not include air terminals or obstruction light globes.

The paint shall be applied uniformly in the proper consistency by skilled painters. The finished paint shall be free from sags, holidays, and smears. Each coat of paint shall be given ample time to dry and harden before the next coat of paint is applied. A minimum of 3 days shall be allowed for drying on wood surfaces, and a minimum of 4 days shall be allowed for drying on metal surfaces. Painting shall not be done in cold, damp, foggy, dusty, or frosty atmospheres, or when air temperature is below 40° F (4° C), nor started when the weather forecast indicates such conditions for the day.

All surfaces shall be cleaned before painting. The surfaces shall be dry and free from scale, grease, rust, dust, and dirt when paint is applied. All knots in wood surfaces shall be covered with shellac immediately before applying the priming coat of paint. Nail holes and permissible imperfections shall be filled with putty. The ready-mixed paint shall be thinned for the priming and body coats in accordance with the manufacturer's recommendations. In the absence of such recommendations, the following shall apply:

a. Body coats (for both wood and steel surfaces) - add ½ pint (0.06 liter) of turpentine to each gallon (liter) of ready-mixed paint for body coats.

b. Finish coats (for both wood and steel surfaces) the ready-mixed paint shall be used as it comes from the container for finish coats.

101-3.14 TESTING. *The installation shall be fully tested in operation as a completed unit prior to acceptance. These tests shall include operation of the lamp-changer operation and taking megger and voltage readings. The insulation resistance to ground of the beacon supply circuit shall be not less than 50 megohms. Testing equipment shall be furnished by the Contractor. Tests shall be conducted in the presence of the Engineer and shall be to the Engineer's satisfaction.*

MATERIAL REQUIREMENTS

*AC 150/5345-7
for Airport Lighting Circuits*

Specification for L-824 Underground Cable



*AC 150/5345-12
Beacons*

Specification for Airport and Heliport

*FED SPEC J-C-30
Installation)
(cancelled; replaced by A-A-59544 Cable and Wire, Electrical (Power, Fixed
Installation))*

Cable and Wire, Electrical (Power, Fixed

FED SPEC TT-E-489

Enamel, Alkyd, Gloss, Low VOC Content

*FED SPEC TT-P-664D
Inhibiting, Lead and Chromate Free, VOC-Compliant*

Primer Coating, Alkyd, Corrosion-

FED SPEC W-P-115

Panel, Power Distribution

*FED STD 595
Procurement*

Colors Used in Government

*MIL-P-24441/19B
Formula 159, Type III*

Paint, Epoxy-Polyamide, Zinc Primer,

Underwriters Laboratories Standard 6

Rigid Metal Conduit

*Underwriters Laboratories Standard 514
Boxes*

Fittings for Conduit and Outlet

Underwriters Laboratories Standard 1242

Intermediate Metal Conduit

NFPA-70

National Electric Code

*NFPA-780
Protection Systems*

Standard for the Installation of Lightning

Master Painter's Institute

END OF ITEM L-101

ITEM L-103 AIRPORT BEACON TOWERS



DESCRIPTION

103-1.1 This item shall consist of furnishing and installing an airport beacon tower of the type shown in the plans, in accordance with these specifications. This work shall include the clearing of the site, erection of the tower, installation of lightning protection, painting, and all incidentals necessary to place it in operating condition as a completed unit to the satisfaction of the Engineer.

EQUIPMENT AND MATERIALS

103-2.1 GENERAL.

a. All equipment and materials covered by referenced specifications shall be subject to acceptance through manufacturer's certification of compliance with the applicable specification when requested by the Engineer.

b. Manufacturer's certifications shall not relieve the Contractor of the Contractor's responsibility to provide materials in accordance with these specifications and acceptable to the Engineer. Materials supplied and/or installed that do not materially comply with these specifications shall be removed, when directed by the Engineer and replaced with materials, which do comply with these specifications, at the sole cost of the Contractor.

c. All materials and equipment used to construct this item shall be submitted to the Engineer for approval prior to ordering the equipment. Submittals consisting of marked catalog sheets or shop drawings shall be provided. Submittal data shall be presented in a clear, precise and thorough manner. Original catalog sheets are preferred. Photocopies are acceptable provided they are as good a quality as the original. Clearly and boldly mark each copy to identify pertinent products or models applicable to this project. Indicate all optional equipment and delete non-pertinent data. Submittals for components of electrical equipment and systems shall identify the equipment for which they apply on each submittal sheet. Markings shall be boldly and clearly made with arrows or circles (highlighting is not acceptable). Contractor is solely responsible for delays in project accruing directly or indirectly from late submissions or resubmissions of submittals.

d. The data submitted shall be sufficient, in the opinion of the Engineer, to determine compliance with the plans and specifications. The Contractor's submittals shall be neatly. The Engineer reserves the right to reject any and all equipment, materials or procedures, which, in the Engineer's opinion, does not meet the system design and the standards and codes, specified herein.



e. All equipment and materials furnished and installed under this section shall be guaranteed against defects in materials and workmanship for a period of at least twelve (12) months from final acceptance by the Owner. The defective materials and/or equipment shall be repaired or replaced, at the Owner's discretion, with no additional cost to the Owner.

103-2.2 TOWER. *The beacon tower shall conform to the requirements of Advisory Circular (AC) 150/5340-30, Design and Installation Details for Airport Visual Aids, Chapter 6.*

103-2.3 LIGHTNING PROTECTION. *Lightning protection shall comply with NFPA-780, Standard for the Installation of Lightning Protection Systems. All materials shall comply with Class II requirements regardless of tower height. Ground rods and underground cables shall be installed in accordance with and paid for as described in Item L-108, Underground Power Cable for Airports.*

103-2.4 PAINT.

a. Priming paint for galvanized steel towers shall be zinc dust-zinc oxide primer paint conforming to MIL-DTL-24441/19B. If necessary, add not more than 1/2 pint (0.06 liter) of turpentine to each gallon (liter).

b. Priming paint for ungalvanized steel towers shall be a high solids alkyd primer conforming to the Master Painter's Institute, Reference #9, Exterior Alkyd, Gloss, VOC Range E2.

c. Orange paint for the body and finished coats on metal and wood surfaces shall consist of a ready-mixed non-fading paint meeting the requirements of Fed. Spec. TT-E-489. The color shall be in accordance with Federal Standard 595, Aviation Gloss Orange Number 12197.

d. White paint for steel tower shall be ready-mixed paint conforming to Commercial Item Description A-A-3067.

CONSTRUCTION METHODS

103-3.1 CLEARING AND GRADING. *The site on which the beacon tower is to be erected shall be cleared and leveled. All trees and brush shall be removed from the area within a distance of 25 feet (7.5 m) from the tower or as called for in the plans. Stumps shall be removed to a depth of 18 inches (45 cm) below finished grade and the excavation filled with earth and tamped. If a transformer vault or other structure is included as part of the installation, the area shall be cleared to a distance of 25 feet (7.5 m) from these structures. The ground near the tower shall be leveled to permit the operation of mowing machines. The leveling shall extend at least 2 feet (60 cm) outside the tower legs. All debris*



removed from the tower site shall be disposed of by the Contractor to the satisfaction of the Engineer and in accordance with Federal, state, or local regulations.

103-3.2 EXCAVATION AND FILL. *Excavation for the tower footings shall be carried to a minimum of 4 inches (100 mm) below the footing depth. The excess excavation below the footing depth shall then be backfilled with gravel or crushed stone and compacted to the required level. The footing plates shall be installed, and a thickness of not less than 18 inches (45 cm) of the same gravel or crushed stone shall be placed immediately above the footing plates in layers of not over 6 inches (150 mm). Each layer above the footing plates shall be thoroughly tamped in place. The remainder of the backfill may be of excavated earth placed in layers not to exceed 6 inches (150 mm). Each layer shall be thoroughly compacted by tamping.*

Where solid rock is encountered, which prevents the carrying of the foundation legs to the required depth but which is of sufficient strength to use holddown bolts, the tower anchor posts shall be cut off at the required length and the holddown bolts shall be installed as indicated in the plans with the approval of the Engineer. Each tower leg shall be anchored to the rock by means of two 7/8-inch (21 mm) diameter by 3-foot (90 cm) long expansion or split bolts and shall be grouted with neat portland cement into holes drilled into the natural rock. Except as required for rock foundations, the footing members shall not be cut off or shortened. If excavated material is of such character that it will not readily compact when backfilled, the Engineer may order the excavation backfilled with concrete or other suitable material.

The concrete footing for tubular beacon towers shall be installed in accordance with the manufacturer's recommendations. Portions of the footing in the topsoil layer shall not be included in the footing height.

103-3.3 ERECTION. *Detail erection drawings furnished by the manufacturer shall be strictly followed during construction. All towers shall be erected in sections from the ground up unless otherwise specified. In final assembly, all bolts and fastenings shall be installed, and the structure shall be plumb, true, square, and level. Nuts shall be taken up to a firm bearing after which the bolts shall, if necessary, be cut to proper length to protrude three full threads. Approved locknuts shall be placed on each bolt over the regular nut. Ladder bolts shall be inserted with the head to the outer face of the tower. Diagonal, leg, and handrail bolts shall be installed with nuts on the outer face of the tower, unless otherwise specified. Bent parts shall be straightened before erection without damage to the protective coating. Surfaces abraded or bared of protective coating shall be painted with the proper priming paint as specified in these specifications.*



The Contractor shall install the ladder on the side of the tower adjacent to the driveway or most accessible approach to the tower. Tubular beacon towers shall be erected in accordance with the manufacturer's recommendations. The safety cable shall be located on the side of the tower adjacent to the driveway or most accessible approach to the tower.

103-3.4 LIGHTNING PROTECTION. *The Contractor shall furnish and install an air terminal, down conductor, and at least one ground plate or rod for each beacon tower or as indicated in the plans. The air terminal shall be installed at the top of the tower with the tip of the rod extending not less than 6 inches (150 mm) above the top of the beacon.*

Down-conductor cables shall be securely fastened to the surface of the tower leg at 5-foot (150 cm) intervals with suitable bronze fasteners having bronze or noncorrosive metal bolts. Sharp turns or bends in the down conductor will not be permitted.

All connections of cable to cable, cable to air terminals, and cable to ground plates or rods shall be made with solderless connectors or noncorrosive metal approved by the engineer and shall be of substantial construction.

The down-conductor cable shall be securely attached to ground rods or plates placed at least 2 feet (60 cm) away from the tower foundations. The ground rod shall be driven into the ground so that the top is at least 6 inches (150 mm) below grade. The down-conductor shall be firmly attached to the ground plate or rod by means of a ground connector or clamp. Plates shall be embedded in the area of permanent moisture.

The complete lightning protection installation shall be accomplished to the satisfaction of the Engineer. The resistance to ground of any part of the lightning protection system shall not exceed 25 ohms.

103-3.5 PAINTING. *The Contractor shall furnish all materials and labor for painting the beacon tower. The color scheme for the steel tower shall be as shown in the plans.*

a. Parts to be Painted. *Tower parts (except those parts to be exposed to earth) shall not be treated or primed before erection. All tower parts placed below ground level or within 12 inches (300 mm) above ground level shall be given two coats of approved bituminous paint.*

The paint shall be applied uniformly in the proper consistency by skilled painters. The finished paint shall be free from sags, holidays, and smears. Division lines between colors shall be sharply defined. Each coat of paint shall be given ample time to dry and harden before the next coat is applied. A minimum of 4 days shall



be allowed for drying on metal surfaces. Painting shall not be done in cold, damp, foggy, dusty, or frosty atmospheres, or when air temperature is below 40° F (4° C), nor started when the weather forecast indicates such conditions for the day.

All surfaces shall be cleaned before painting. The surfaces shall be dry and free from scale, grease, rust, dust, and dirt when paint is applied.

The number of coats of paint applied shall be in accordance with the following instructions:

***b. Steel Towers, Galvanized.** One priming coat of zinc dust-zinc oxide primer after erection and one body and one finish of white or orange paint (as required by the color scheme) shall be applied after erection.*

***c. Steel Towers, Not Galvanized.** One priming coat of corrosion-inhibiting primer and one body and one finish coat of white or orange paint (as required by the color scheme) shall be applied after erection.*

The above specified orange and white ready-mixed paints shall be thinned for the body coats in accordance with the manufacturer's recommendations. In the absence of such recommendations, the following shall apply:

***d. Body Coats.** Add not more than 1/2 pint (0.06 liters) of turpentine to each gallon (liter) of ready-mixed paint for body coats.*

***e. Finish Coats.** The ready-mixed paint shall be used as it comes from the container for finish coats.*

MATERIAL REQUIREMENTS

AC 150/5340-30 Design and Installation Details for Airport Visual Aids

FED SPEC TT-E-489 Enamel, Alkyd, Gloss, Low VOC Content

FED STD 595 Colors Used in Government Procurement

MIL-DTL-24441/19B Paint, Epoxy-Polyamide, Zinc Primer, Formula 159, Type III

NFPA-780 Standard for the Installation of Lightning Protection Systems



Master Painter's Institute

END OF ITEM L-103

75-2 METHOD OF MEASUREMENT

Beacons and associated beacon towers shall be measured by the number of beacons and towers installed as complete units in place, accepted by the engineer and ready for operation.

Other mounting, leveling, wiring, painting, servicing, and testing of the beacon and all materials and incidentals necessary to place the beacons in operating condition as a completed unit to the satisfaction of the Engineer, as well as mounting platform if specified in the plans and the clearing of the site, erection of the tower, installation of lightning protection, painting, and all incidentals shall be included in the unit price bid for the work.

75-3 BASIS OF PAYMENT

Payment will be made at the contract unit price for each completed and accepted airport rotating beacon and tower installed by the contractor. This price shall be full compensation for furnishing all materials and for all preparation, assembly, and installation of these materials, and for all labor, equipment, tools, and incidentals necessary to complete this item in accordance with the provisions and intent of the plans and specifications.

The accepted quantity of airport rotating beacons and towers will be paid for at the Contract unit price per each, complete and in place. This price shall be full compensation for furnishing all materials and for all preparation, excavation, backfilling and placing of the materials, furnishing and installation of appurtenances and connections to duct banks and other structures as may be required to complete the item as shown on the plans and for all labor, equipment, tools and incidentals necessary to complete the structure.

No separate payment will be made for constructing the item under construction sequencing restrictions, including limited access or nighttime work areas.

Payment will be made under:

- Item 75.1 Beacon Tower per each
- Item 75.2 Airport Rotating Beacon per each



END OF SECTION 75

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